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## SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL : AISI 4140 STEEL PLATE OR SHEET  
 MINIMUM ROCKWELL C = 28 Rc  
 MAXIMUM ROCKWELL C = 32 Rc  
 (SAME AS QT & HT)

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TOLERANCES:

TOLERANCES PER APPLICABLE LISTED SPECIFICATIONS

SPECIFICATION:

ASTM A29, ASTM A829, ASTM A434 CLASS BC/BD,AMS 6349, AMS 6382, MIL-S-5626, MIL-S-24093 TYPE 2

A

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PART NUMBER:

MT-4140-S-[T.TTT]  
 WHERE "T.TTT" = THICKNESS IN INCHES

EX. 1/2" THK = MT-4140-S-0.500

B	SEE PREVIOUS PDF FOR OLDER REV SPEC CHANGED	19-648	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	MT-4140-S	SHEET 1 OF 1
APPROVED	VIP	TITLE	
DATE	01/04/2019	SCALE	NTS
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